

Illinois Environmental Protection Agency - 2200 Churchill Road, Springfield, IL 62706

217/782-6762



Refer to: 11911501 -- Madison County

Wood River/AMOCO Main Office and Wastewater Treating Plant

ILD 006272629

March 23, 1984

AMOCO Oil Company 200 East Randolph Drive P.O. Drive 6110-A Chicago, IL 60680

Dear Mr. Huddle:

This letter is in response to your closure plan for the above referenced facility submitted to the Agency on February 28, 1984 and received on March 2, 1984.

Because of deficiencies in your closure plan which are enumerated hereafter the Agency is requesting that you supplement the information originally submitted with your closure plan within thirty (30) days of receipt of this letter. All references are to Subtitle G, 35 Ill Admin. Code, Part 725.

As the Part A for the above referenced facility includes all the property described by the facility drawing on page 5 of the application, all hazardous waste management operations that occurred on this property need to be addressed in the closure plan. From the information available, it appears that this would include at least the following:

- 1. DAF float storage tank T-202
- 2. DAF float belt filter feed tank T-1001
- 3. The belt filters
- 4. Container storage area(s)
- Any spills or leaks that occurred on the property.

Documentation submitted to date is incomplete and does not satisfy the requirements of 725.211. The following deficiencies need to be addressed:

1. An estimate of the maximum inventory of wastes in storage and treatment at any time during the life of the facility [725.212(a)(2)].

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- A description of the steps needed to decontaminate facility equipment during closure [725.212(a)(3)] must include all tanks, pumps and piping; the belt filters; and containment structures [725.214] [725.297].
- 3. An estimate of the expected year of closure and a schedule for final closure. [725.212(a)(4)].
- 4. A description of how the known and probable past disposal areas will be closed in such a way to comply with [725.211(b)].
- 5. Please provide an outline of the closure cost estimate that indicates the costs of the individual closure activities and how these costs are derived. [725.242(a)]

The Agency does not deem this request for supplemental information to be a disapproval for administrative purposes under Subtitle G, Section 725.212(d). However, a failure to submit the information within 30 days of this letter may render your plan subject to disapproval.

Very truly yours,

gwrence W. Eastep, P.E., Mayager

Permit Section

Division of Land Pollution Control

LWE: WRW/maw/0644d/4-5

cc: Southern Region Division File

Compliance Assurance

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Amoco Oil Company

200 East Randolph Drive Post Office Box 6110-A Chicago, Illinois 60680

February 28, 1984

Certified No. 454 431 169

Return Receipt Requested

Mr. Larry Eastep, P.E.
Manager, Permit Section
Division of Land Pollution Control
Environmental Protection Agency
2200 Churchill Road
Springfield, Illinois 62706

Dear Mr. Eastep:

RCRA Closure of Facilities at Amoco's Wood River Wastewater Treating Plant--EPA ID No. ILD006272629

As you are aware, Amoco Oil Company has donated its wastewater treating plant in Wood River to the City of Wood River. Prior to the actual assumption of operation of the plant by the City, we want to clarify its status, vis a vis, the Resource Conservation and Recovery Act (RCRA). Our plant was listed on our RCRA, Part A, application because, at that time, it generated, stored, and treated dissolved air flotation (DAF) float from petroleum refining, a waste listed as hazardous by the USEPA. Since the mothballing of the refinery in 1981, the plant no longer generated DAF float from petroleum refining operations. Now that a final decision has been made not to resume petroleum refining at Wood River, removal of the plant from the RCRA system becomes appropriate and desirable. To do this, we understand that we must go through a RCRA closure, even though the plant continues to operate. Pursuant to your instructions to E. J. Sullivan in a telephone conversation on February 17, 1984, we will describe the events that occurred at the wastewater plant following suspension of petroleum refining operations, and request that you consider this letter to be our closure plan.

To aid in following the sequence of events, some background information will be helpful. The total Amoco facility in Wood River comprises three parcels of land: 1) the refinery site, 2) the main office—wastewater treating plant site, and 3) the riverfront site. Each site has interim status under RCRA and has its own ID number. Prior to October 1, 1981, Amoco Oil Company conducted all operations connected with the facility. With the exception of additive manufacturing units and ancillary operations that are owned by Amoco Chemicals Corporation, Amoco Oil Company owned all of the Wood River property

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Mr. Larry Eastep, P.E.
Page 2

and equipment. Since 1981, certain segments of real estate, both improved and otherwise, have been donated or exchanged for other property.

Prior to 1977, wastewater treating facilities were located on the riverfront site and consisted of a series of aerated and non-aerated lagoons. New NPDES effluent discharge limitations that became effective on July 1, 1977, were more stringent than earlier limits and could not be complied with using existing facilities. Accordingly, construction of a new wastewater treatment facility began in 1976 and was put into operation in August, 1977. The former treatment lagoons became storm-water surge ponds. The new treatment sequence included: 1) clarification with dissolved air flotation, 2) mixed media filtration, 3) bio-oxidation with activated sludge, 4) clarification, and 5) final filtration. The plant also had an aerobic digester and belt filters for dewatering waste solids.

Until 1981, the new wastewater treatment plant served the combined petroleum refining and additive manufacturing operations. In early 1981, Amoco Oil Company announced a decision to suspend petroleum refining operations at Wood River. By June 1, 1981, all refining units had been shut down and placed in standby condition. Except for a petroleum terminaling function, operation and administration of the Wood River facility was officially turned over to Amoco Chemicals Corporation on October 1, 1981.

In November, 1980, two storage tanks, two belt presses, and two containers for dewatered solids became hazardous waste facilities because DAF float was stored and treated in this equipment. The USEPA defined DAF float from petroleum refining as a hazardous waste and identified it as K048. A copy of the Part A of the RCRA permit application that was filed in 1980 is attached as Appendix A.

The entire wastewater plant is enclosed with a chain-link fence with pedestrian and vehicle access gates. The fence also encloses an adjacent petroleum product storage tank field. Warning signs were posted to meet requirements for interim status. An operator is on duty 24 hours a day, 7 days a week.

Hazardous waste management at this site consisted of storage and treatment (dewatering) of DAF float. DAF float was generated in the inlet clarifier-dissolved air flotation unit and skimmed into and accumulated in Tank T-202. When this tank was filled, the DAF float was pumped either to the riverfront surge ponds for storage or to Tank T-1001, the belt filter feed tank. From T-1001, the DAF float, either alone or mixed with waste-activated sludge, was pumped to one of the belt filters for dewatering. Separated water recycled to the treating plant feed sump. Solids were discharged to a roll-off trailer box. When the box was filled, the dewatered solids were disposed of in a hazardous waste landfill. Most of the DAF float was impounded in the surge ponds, because its high oil content made it difficult to dewater.

Beginning June 1, 1981, with the suspension of petroleum refining operations, the DAF float, generated at the wastewater plant was no longer a hazardous waste by definition; it was hazardous only if it

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Mr. Larry Eastep, P.E.
Page 3

had one of the four prescribed hazardous waste characteristics. It also had a much lower oil content than it had during petroleum refining operations and became more amenable to dewatering on the belt presses. Dewatering of DAF float was continued, and the first full box of dewatered solids was sampled on August 17, 1981. The sample was taken from the surface of the solids in the box, so that it represented the last discharge from the belt press. The sample was then submitted to Environmental Analysis, Incorporated, in St. Louis, to be tested for the four hazardous waste characteristics. The analysis, a copy of which is attached as Appendix B, showed that the solids did not have any of the four characteristics of a hazardous waste. A copy of the analysis was furnished to Midwest Sanitary Service, who were requested to apply for a supplemental permit for disposal of the non-hazardous solids.

While this application was being processed, dewatered solids continued to be disposed of as a hazardous waste. Between August 20 and November 18, 1981, this amounted to a total of 10 boxes of solids. The nonhazardous DAF float was being generated at a rate of about 12,000 gallons/day, so we estimate that about 55 volumes passed through T-202 and 12 to 15 volumes through T-1001 during this same period.

After receipt of the supplemental permit classifying the dewatered solids as non-hazardous, disposal as a special waste to a nonhazardous landfill was initiated. A copy of the supplemental permit is attached as Appendix C.

Upon your acceptance of this letter as our closure plan, we will proceed to arrange for certification of closure. We estimate the cost of certification will be about \$3,000. Since this was not a disposal facility, and no hazardous waste remains on-site, no post-closure care is required.

If you have any questions or require further information, please contact E. J. Sullivan at 312/856-5858.

Yours truly,

John G. Huddle

Director, Environmental Control

John J. Huddle/Eps

and Planning Mail Code 1203

EJS/dmk

Attachments

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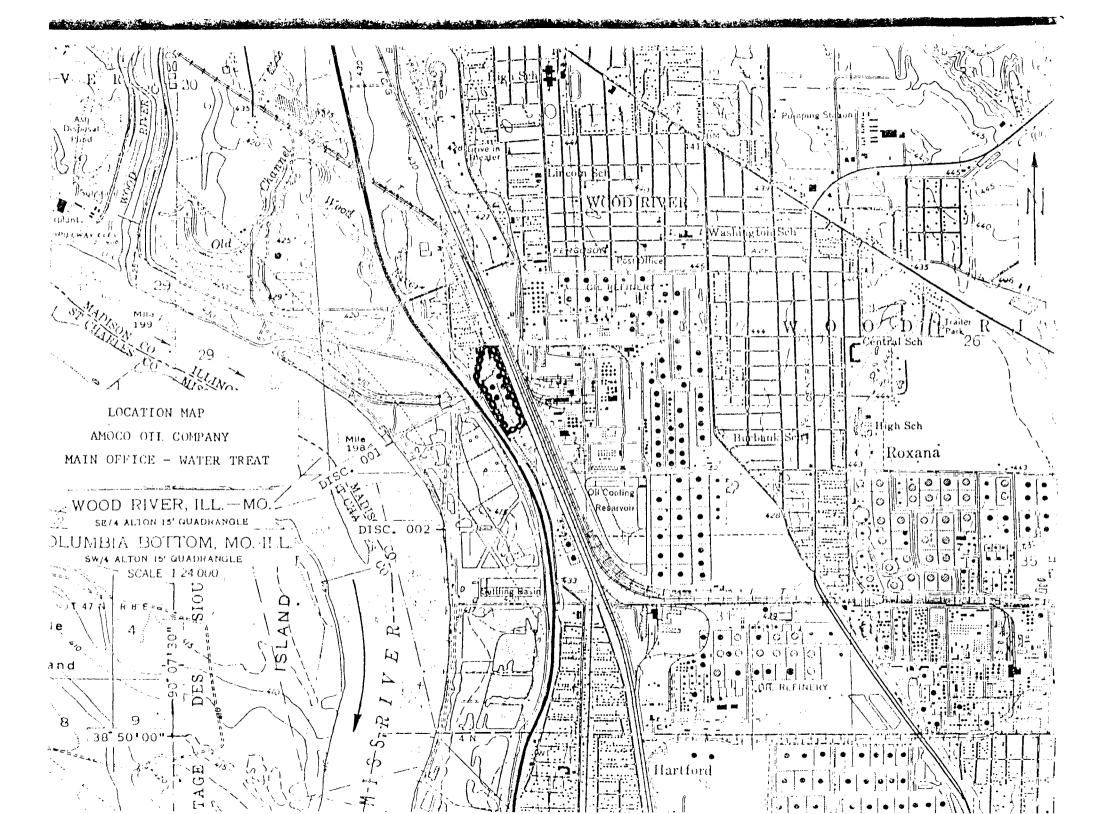
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XIII. CERTIFICATION (see instructions)	FPA - DIPC
	d am familiar with the information submitted in this application and all
attachments and that, based on my inquiry of those persons im	nmediately responsible for obtaining the information contained in the
application, I believe that the information is true, accurate and confalse information, including the possibility of fine and imprisonment	omplete. I am aware that there are significant penalties for submitting
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HAZARDOUS WASTE PERMIT APPLICATION Consolidated Permits Program

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LINE 3 TO4 - BELT-PRESS DEWATERING OF DAF FLOAT

IV	DESC	RIPTION	OF	HAZ.	ARDOU	S WASTES

- A. EPA HAZARDOUS WASTE NUMBER Enter the rour—digit number from 40 CFR, Support D for each listed nazardous waste vide will randle. If you handle nazardous wastes which are not listed in 40 CFR, Subpart D, enter the four—digit number(s) from 40 CFR, Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- 3. ESTIMATED ANNUAL QUANTITY For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contaminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant.
- C. UNIT OF MEASURE For each quantity entered in column 8 enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

ENGLISH UNIT OF MEASURE COD	DE.	METRIC UNIT OF MEASURE	CODE
POUNDS,		KILOGRAMS	
TONS		METRIC TONS ,	

If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the coce/s/ from the list of process codes contained in Item III to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous wastes: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes. If more are needed: (1) Enter the first three as described above; (2) Enter "D00" in the extreme right box of (tem (V-D(1)); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form.

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- 1. Selectione of the EPA Hazardous Waste Numbers and anter it in column A. On the same line complete columns B,C, and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- 2. In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line.
- 3. Repeat step 2 for each other EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM IV (shown in line numbers X-1, X-2, X-3, and X-4 below) - A facility will treat and dispose of an estimated 900 pounds Der year of chrome shavings from leather tanning and finishing operation, in addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds par year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill.

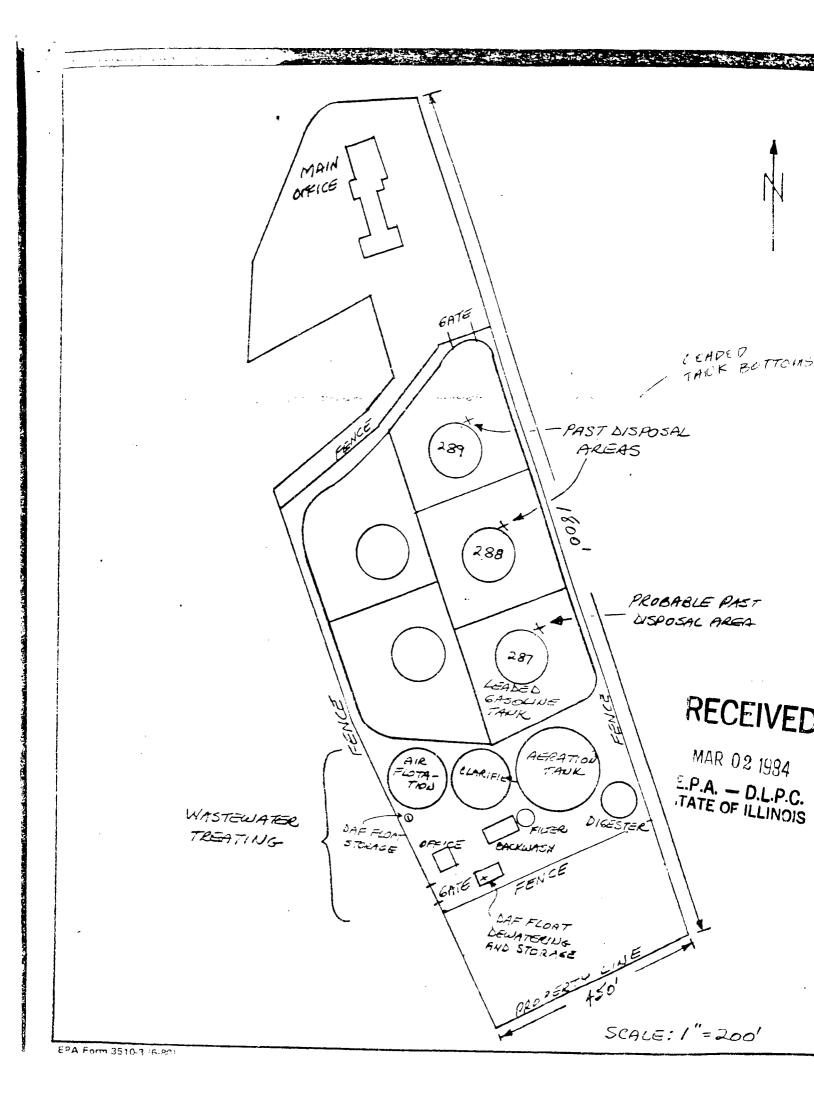
uJ.	A. EPA		C. UNIT	D. PROCESSES	
	HAZARD. WASTENO. (enter code)	B. ESTIMATED ANNUAL QUANTITY OF WASTE	SURE (enter code)	1. PROCESS CODES (S) (enter)	2. PROCESS DESCRIPTION (if a code is not entered in D(1))
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X-3	$D \mid 0 \mid 0 \mid I$	100	P	T 0 3 D 8.0	E.P.A D.L.P.C
X-4	D002				E.P.A. — D.L.P.C. STATE OF ILLINOIS e included with NOIS e

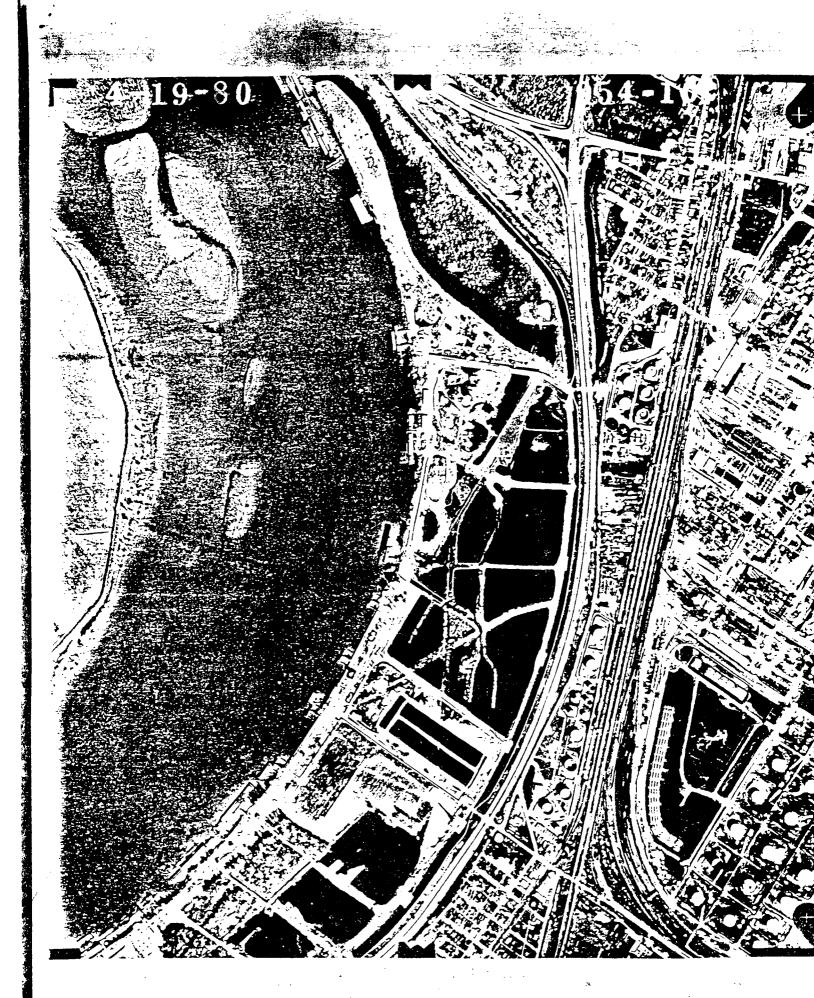
NOTE. That peoply into page before completing if you have FOR OFFICIAL USE ONLY W. FLD006272629 DUP DUP W IV. DESCRIPTION OF HAZARDOUS WASTES (continued) C.UNIT OF MEA-SURE (enter code) D. PROCESSES A. EPA
HAZARD.
ZO WASTENOL
JZ (enter code) B. ESTIMATED ANNUAL QUANTITY OF WASTE 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) t. PROCESS CODES (enter) 26 S 0 2 T 0 4 DEWATERING ļT K 0 4 8 40,000 1 h S 0 1 15,000 K 0 4 8 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 RECEIVED 23 24 MAR, 02 1984 25 E.P.A. — D.L.P.C. STATE OF ILLINOIS 26

E. USE THIS SPACE TO LIST ADDITIONAL PR	ROCESS CODES FRO	MITEM DILLON PAGE 3			
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EPA I.D. NO. (enter from page 1)					
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V. FACILITY DRAWING					
All existing facilities must include in the space provided of	on page 5 a scale drawing				
VI. PHOTOGRAPHS			30 - 1 30 3		
All existing facilities must include photographs (a					,
treatment and disposal areas; and sites of future s					
VII. FACILITY GEOGRAPHIC LOCATION					
LATITUDE (degrees, minutes, & secon	nds)	LONGITUE	DE (degrees, minute	es, & seconds;	
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VIII. FACILITY OWNER		72	- 79 75 76 7	7 - 79	
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A. If the facility owner is also the facility operator skip to Section IX below.	as listed in Section VIII			in the box to the le	it and
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B. If the facility owner is not the facility operator a		on Form 1, complete the follo	wing items:	PHONE NO. (area co	
B. If the facility owner is not the facility operator a	as listed in Section VIII	on Form 1, complete the follo	wing items:	PHONE NO. (area co	
B. If the facility owner is not the facility operator a 1. NAME OF FACE NA	as listed in Section VIII	on Form 1, complete the follo	wing items: 2.	NA -	ode & n
B. If the facility owner is not the facility operator at 1. NAME OF FACE NA NA 1. STREET OR P.O. BOX	as listed in Section VIII	on Form 1, complete the follo	wing items:	I-I NA I-	ode & n
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2.P.A. — D.L.P.C. STATE OF ILLINOIS





3:53 PARKER SPUR FLORISSANT, MO 63033

PHONE 1-314-921-4488

FILE



Date: Sept. 1, 1981 Report No. 8269 P.O. No. 802-9-20186 Lab. No. 151-17

Mr. C. Bartels AMOCO OIL COMPANY Post Office Box 182 400 South Main Street Wood River, Illinois 62095

REPORT OF ANALYSIS

Subject: Analysis performed in accordance with the Resource

Conservation and Recovery Act 40 CFR; 261.23,

Characteristic of Reactivity, 261.21, Characteristics of Ignitability, 261.22, Characteristics of

Corrosivity and 261.24, Characteristics of EP Toxicity and Standard Methods for the Examination of Water and

Wastewater, 14th Edition, 1975.

Sample Identification: Sample marked as: Pressed sludge WWTP "B" Press Dumpster Bx, dated 8-17-81.

Results of Analysis:

(I) Characteristics of Reactivity (261.23 (a) (2); (5)

Soluble Cyanide, ug CN/g	< 0.01
Total Cyanide, ug CN/g	< 1.0
Soluble Sulfide, ug S/g	0.03
Total Sulfide, ug S/g	650

(II) Characteristics of Ignitability (261.21)

Flash Point (P-M), F > 210

(III) Characteristics of Corrosivity (261.22)

pH of 10% Solution 7.63

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MAR 02 1984

E.P.A. - D.L.P.C. STATE OF ILLINOIS 3363 PARKER SPUR FLORISSANT, MO 63033 PHONE 1-314-921-4488



(IV) Characteristics of EP Toxicity (261.24 (a)

Arsenic, mg As/l		0.012
Barium, mg Ba/l		12.0
Cadmium, mg Cd/l	<	0.001
Chromium, mg Cr/l		0.031
Copper, mg Cu/l		0.038
Lead, mg Pb/l		0.83
Mercury, mg Hg/l	<	0.005
Silver, mg Ag/l		0.023
Selenium, mg Se/l	<	0.001

Respectfully submitted,

R. M. Ferris, Director, EAI

RECEIVED

MAR 02 1984

E.P.A. — D.L.P.C. STATE OF ILLINOIS

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C-79-69-5
MADISON (0, - 119/15-01
HARTFORD / AMUCO
Date Received 3-77-79 By K. MENSING By Phone In Person By Mail
Complainant NORRIS EICHLER Respondent AMOIO OIL CO
Address 5CA 5ERVICES Address
Telephone Telephone Ed Sall gan - 250/-7357
Directions To Source WEST OF HERTFORD NEXT TO RIVER.
Complaint Details ANCCO HAS SUFFLEMENTAL FERUIT AT ROXANA SCA-GRA
BUT QUIT TAKING SLUTGE WASTE THERE ON JAN. 1, 1974.
EICHLER SAID HE HAD HEARD THAT IT IS BEING- DEPOSITE
BETWEEN LEVEE AND RIVER AT HARTFORD

INVESTIGATION FINDINGS
Date 9/21/79 Time 1 30 pm By Mac Wie fies
Interviewed R. S. M. Jame (Hyr En) Con Weather 70 1 mg - C/dy Photos 10
Violations Observed Special wastes from Amon's refinery are being
damped between the ever and Mississ, pp. Liver near their
water treatment layours beneral contraction waste is a se
seine rumpes but shows he occopy as surer 216.
Respondent's Remarks The quining area is proved by comes for
Produce trace is remark to sugar a permit app is
until the seasonal & P. A. Juntos its was and right on
Spacial Lazargius 1,98768. RECEIVED

FOLLOW-UP ACTION
Refer To STATE STATE
File Opened Yes No
Hunce his kin por not or problem by ever andurg
to arrange a meeting who permet section.